



# **Micron Sprayers Limited**

- UK based and owned
- Established 45 years
- Inventor of CDA using rotary atomisers
- 50 employees
- Sales to over 90 countries
- Micronair Division on Isle of Wight





# **Bembridge Fort**





# Micronair AU5000LD Atomiser

#### **Design Objectives:**

- To produce spray droplets large enough to minimise off-target drift
- To produce these droplets within a narrow spectrum of sizes
- To work effectively over a wide range of airspeeds from helicopters to fast turbine aircraft
- To be compatible with existing AU5000 atomisers



# **The Challenge**

#### **First:**

• To produce spray droplets suitable for both Low Volume (LV) placement spraying and Large Droplet Placement (LDP) spraying with a narrow spectrum of sizes and a minimum of drift-prone fine droplets

#### And then ...

• To release these droplets into the air around the atomiser without shattering as they accelerate into the airstream



## **AU5000LD Disc**





# **AU5000LD Disc Stack**









# **Effect of Airspeed**

- A toothed disc produces a narrow spectrum of spray droplets
- These droplets will shatter if they are released directly into a fast airstream after they leave the atomiser









# **Shattering of Spray Droplets**

- Large droplets shatter at lower airspeeds than smaller droplets
- Graph shows theoretical shatter velocity when droplet is introduced directly into airstream





# Effect of Atomiser RPM & Airspeed on Droplet Size





#### **Profiled Air Deflector**





### **Profiled Air Deflector**





### **Slotted Air Deflector**





### **Slotted Air Deflector**









# **RPM vs Airspeed & Blade Angle**



# **Installation of AU5000LD**

- Available as complete atomiser directly compatible with standard AU5000
- Also available as conversion kit for existing AU5000 atomisers
- AU5000LD conversion replaces standard gauze
- Original hub, spindle, mounting clamp, pipework etc retained
- Atomiser can be re-fitted with standard gauze for ULV application



# **AU5000LD Conversion Kit**





# **AU5000LD Discs with Fungicide**





# **AU5000LD Fungicide Gauze**





# **AU5000LD Fungicide Gauze**













# **Operating Technique**

- Regardless of atomiser technology, high airspeeds will always cause some secondary shattering of spray droplets and a decrease in overall VMD of the spray
- High airspeeds should be avoided for LDP application in critical areas
- Both atomiser RPM and airspeed must be considered when determining correct calibration of atomiser



# MICRONAIR AU5000LD ATOMISER

