



Micron Sprayers Limited

- UK based and owned
- Pioneer of CDA using rotary atomisers
- 50 employees
- Sales to over 90 countries
- Micronair Division on Isle of Wight



ULTRA LOW VOLUME (ULV) SPRAYING



Production of Spray Droplets



Flat fan pressure nozzle



Rotary atomiser



Comparison of Spray Droplets









Rotary atomiser

AIR

MICR

Droplet Size & Number

- The volume of a spray droplet is proportional to the cube of its diameter
- Halving the diameter produces 8x the number of droplets from the same amount of spray liquid
- Large droplets will settle quickly





Number of Droplets on Target







ULV Sprayers for Environmental Health

AU8000

- Rotary gauze atomiser on knapsack mistblower
- Robust construction designed for continuous use

Micron Micronex

- Rotary disc atomiser on knapsack mistblower
- Low-cost sprayer for private or occasional use **AU8115 Series**
- Vehicle mounted sprayers using rotary gauze atomiser with air assistance



Micronair AU8000 Sprayer

- 77 cc (3.6 kw) engine
- Uses 2-stroke gasoline
- 20 m³/min blower
- 125 m/sec air velocity
- 17 l liquid tank
- Optional pump
- Micronair AU8000 sprayhead





Micronair AU8000 Sprayer





AU8000 Sprayhead

- AU8000 atomiser
- Air driven
- Adjustable fan blades control droplet size
- Handle with on/off valve & flow control
- Flow 0.02 1.20 l/min





AU8000 Sprayhead Specification

Weight Length Diameter (guard) Air inlet tube dia Power source Atomiser speed* Flow rate 1.5 Kg 300 mm 150 mm 65 mm Air from mistblower 10,000 – 12,000 RPM 0.02 – 1.20 litres/minute

*Performance varies according to mistblower used



Micron Micronex

- X-1 disc atomiser
- Air driven
- Fixed pitch fan blades
- Handle with on/off valve & flow control
- Flow 0.02 0.15 l/min





Micron Micronex Sprayhead





Micronex Specification

Weight Length Diameter (guard) Air inlet tube dia Power source Disc speed* Flow rate 0.5 Kg 350 mm 140 mm 60 – 68 mm Air from mistblower 10,000 – 15,000 RPM 0.02 – 0.15 litre/min

*Performance varies according to mistblower used



Micronair AU8115M Sprayer

- 11 HP 4-stroke engine
- Uses normal gasoline
- Blower drives AU8115 sprayhead
- 100 l liquid tank
- 101 flushing tank
- Electric pump
- Flow 0.02 3.5 l/min
- Controls in cab





Micronair AU8115M Sprayer





Micronair AU8115M Sprayer



AU8115 Control Box

- Mounted in Cab
- Incorporates
 - Engine throttle
 - Pump switch
 - Pump indicator





AU8115M Hand-held Option





• Operator walking behind vehicle

• Operator standing in vehicle



AU8115M Specification

Weight **Dimensions Height of atomiser Power source Running time** Pump **Tank capacity Flow rate Spray band width**

130 Kg 140 cm L x 76 cm W x 85 cm H **1.8 m above bed of vehicle 11 HP 4-stroke gasoline engine 3 hours with full gasoline tank Electric centrifugal (12 V)** 100 l main, 10 l flushing 0.02 – 3.50 litre/min 10 – 100 m (drift spraying)



AU811x Series Sprayers

AU8110 (Original Version)

- 60 l chemical tank
- Mechanically driven pump
- AU8115 (Introduced 1997)
- 1001 chemical tank + 101 flushing tank
- Electric pump

AU8115M (Introduced 2000)

- 1001 chemical tank + 101 flushing tank
- Electric pump with magnetic drive
- PTFE (Teflon) lined pipework



CALIBRATION



Calibration Procedure

- 1. Calculate area covered per minute from:
 - Forward speed
 - Width covered
- 2. Establish volume application rate for product to be used from manufacturer's data sheet
- 3. Calculate required output from sprayer
- 4. Adjust sprayer for required output
- 5. Check actual output using product to be sprayed



Area Covered Per Minute

- 1. Establish speed by walking or driving a measured distance in the spray area. Record the time and calculate speed in Km/hour
- 2. Assess the effective swath width (single pass) or track spacing (multiple overlapping passes) in metres
- 3. Calculate the coverage in hectares/minute:

$Ha/min = \frac{Speed (Km/hr) \times Width (m)}{600}$



Single Swath Application



Incremental Drift Spraying



Output from Sprayer

Calculate the output (flow) from the sprayer in litres/minute:

l/min = Rate (l/Ha) x Coverage (Ha/min)

The complete calibration formula is:

$l/min = \frac{Rate (l/Ha) \times Speed (Km/hr) \times Width (m)}{600}$



Application Rate

- Refer to manufacturer's data sheet or product label for correct volume application rate
- If product is to be diluted, sprayer must be calibrated for total volume of mixed product to be applied



AU8000 Flow Restrictor

- Fitted in outlet from valve in handle
- Hole inside tube restricts flow
- Supplied in 5 sizes:
 - 1 lowest flow
 - 5 highest flow





Flow Through AU8000 Restrictor Tubes

Restrictor tube number	Flow (litres/minute)		
	With boost pump	Without boost pump	
1	0.075	0.400	
2	0.150	0.800	
3	0.300	1.600	
4	0.600		
5	1.200		



Flow Restrictor Disc (Orifice Plate)

AU8000

- Used for low flow rates
- Fitted under No 5 restrictor tube

Micronex

• Used for all flow rates

AU8115M

- Can be used instead of needle valve
- Fitted in output from needle valve
- Valve left fully open





Flow Through Restrictor Discs



MICR

IAIR

Data applicable to AU8000 & Micronex

Micronex Flow Control

- Fixed restrictor orifice discs
- Fitted in outlet of valve handle
- Unscrew nut to change restrictor disc





Flow Through Micronex Restrictor Discs

Restrictor disc number	Flow (l/min)		
16	0.030		
18	0.035		
20	0.050		
24	0.060		
26	0.070		
30	0.100		
37	0.160		

These flow rates are also applicable to AU8000



AU8115M Flow Control

Two options:

- Adjustable needle valve
- Fixed restrictor orifice disc in valve outlet

Valve must be fully open if disc fitted





Flow Through AU8115M Restrictor Discs

Restrictor disc number	Flow (l/min)	
24	0.108	
30	0.149	
39	0.294	
49	0.461	
59	0.581	
68	0.709	
80	0.957	
98	1.210	

JAIR

MICR

Calibration of AU8115 Sprayer

- Angle atomiser downwards
- Run vehicle engine to charge battery
- Use actual spray liquid
- Purge air from system
- Collect liquid for measured time





OPERATION



AU8115 Valves & Filter





AU8115 Valve Positions

Valve	SPRAY	FLUSH	DRAIN
Main	OPEN	CLOSED	CLOSED
Flushing	CLOSED	OPEN	CLOSED
Recirculation	OPEN	CLOSED	CLOSED
Drain	CLOSED	CLOSED	OPEN



AU8115M Valves & Filter



AU8115M Tank Select Valve



Normal operation

Flushing out sprayer



Operator Safety

- AU8000, AU8115 and Micronex sprayers produce an airstream to carry spray to target
- Operator must always walk or drive along upwind edge of sprayed area, thus minimising contamination
- Each spray swath should be upwind of the previous swath, so operator never walks or drives through sprayed area
- Recommended protective clothing must always be worn by spraying and loading personnel



SPRAY EQUIPMENT FOR ENVIRONMENTAL HEALTH

